



# TECHNICAL DATA SHEET

## PART #0102 SUPER BOND 40 Second INSTANT EPOXY ADHESIVE

A fast-setting, instant epoxy adhesive used for bonding, filling and finishing. For use on plastics, FRP, SMC, metal parts and fiberglass. Has excellent bonding and sanding characteristics and can repair tabs on bumpers. Can be used with automotive primers and paints.

Each kit contains two Epoxy Mixing Nozzles.



### DIRECTIONS

1. Clean surface with BLYSK Magic foam (D736). Rinse with water and dry with a clean, dry cloth. Next, clean with BLYSK Prep Cleaner Wax and Grease Remover ( D704 or WG1).
2. Sand all paint off of the surface to be repaired. For plastics, use BLYSK Adhesion Promoter (AP1000).
3. Insert the cartridge into a manual dispensing gun (M50) and remove the cap.
4. Before attaching the mixing tip Squeeze out a small amount of material until you see the material flowing from both sides of the cartridge.
5. Attach the mixing tip. Pump the gun and squeeze out a couple of inches of repair material on a disposable paper to ensure equal mix
6. Now it's ready to start applying the material to the surface
7. Repair compound will begin to gel in 30-60 seconds.
8. Sand and finish as needed.

### TYPICAL PROPERTIES:

- \*Work Time: 40-50 Seconds
- \*Sandable: 15-30 Minutes
- \*Paintable: 20-30 Minutes
- \*Full Cure Strength: 6-8 Hours
- VOC 0%

*All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity.*

### STORAGE

Product should be stored in a cool, dry location in unopened containers at a temperature between 50°F to 85°F (10°C to 30°C) unless otherwise labeled. Protect package from direct sunlight and heat. Do not handle or store near open flame or other sources.

**Please refer to the SDS and product label before using this or any IES product.  
FOR PROFESSIONAL USE ONLY.**

### PRODUCT AVAILABLE

**8440**

**1.7 oz. Kit (50mL)**

**6 per case**

kit contains two #8249 Static Mixers

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.

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