



# TECHNICAL DATASHEET

## BLYSK XP420 Premium 2K Urethane Automotive Primer

Suppliers Address:  
Promax America LLC  
1910 5th Avenue  
River Grove, IL 60171

**DESCRIPTION:** XP420 is a two-component acrylic urethane primer designed to provide ease of sanding as well as exceptional adhesion, film build, and cure time.

### INSTRUCTIONS:

- Sand original finish with medium grit sandpaper
- Clean all area with wax and grease remover
- Surface should be clean and dry before applying product
- Spray two or three medium coats of XP420 allowing each coat to flash to a dull appearance before applying the next coat.
- For best results force dry or allow XP420 to air dry for three hours before sanding
- 4200 can be block or machine sanded with P320 or P400, or wet sanded with P400 or P500 grit before applying topcoat

### BASIC INFORMATION:

#### GENERAL:

<b>Appearance</b>	Gray Liquid
<b>Viscosity</b>	Full Bodied
<b>Shelf Life</b>	One Year (Unopened)
<b>VOC (primer)</b>	3.74 lb/gal (448 g/L)
<b>RTS VOC</b>	4.0 lb/gal (480 g/L)
<b>Pot Life</b>	30 - 60 Minutes @ 75°F
<b>Product size</b>	
<b>Primer</b>	XP420 Gallon or quart cans
<b>Activator</b>	XH421 Cone top quart or half pint cans

#### PRODUCTS/MIXING:

- Thoroughly mix four parts XP420 with one part of XH421 activator
- May be reduced 4:1:1 with urethane reducer if a lower viscosity is desired
- XP420 can be used as a sealer when reduced 4:1:2 with urethane reducer.

**SUBSTRATES:**

- Coat large bare metal, steel & aluminum areas with proper self-etching sealer
- Recommended substrate temperatures: 50° F - 100° F.

**GUN SET-UP****TIP****AIR PRESSURE**

Siphon Feed	1.8 - 2.0 mm	30 - 40 psi
Gravity Feed	1.6 - 2.0 mm	25 - 40 psi
HVLP (gravity)	1.6 - 2.0 mm	6 - 10 psi

**GUN CLEAN-UP**

Clean equipment with a high-quality lacquer thinner immediately after spraying.

**SAFETY DATA**

Refer to SDS for XP420 and XH421

**TECHNICAL INFO**

TO PROTECT AGAINST HARMFUL VAPOR & SPRAY WEAR A POSITIVE - PRESSURE SUPPLIED AIR RESPIRATOR (NIOSH APPROVED), EYE PROTECTION, GLOVES AND PROTECTIVE CLOTHING WHILE MIXING AND SPRAYING. FOLLOW MSDS FOR APPROPRIATE SAFETY AND HEALTH INSTRUCTIONS

**DISCLAIMER:** The information contained on this Technical Data Sheet is intended to assist you in product application. It is based on knowledge of general industry use, experience & research. Since conditions of storage, handling, and product use are not under our control, buyers must assume responsibility for suitability of the product for their specific purposes.

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